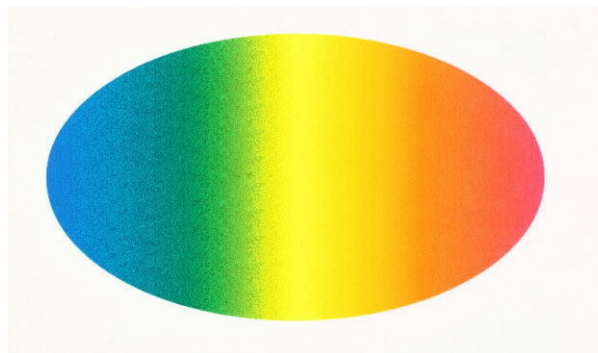


Bead Brite Research

*Technical Bulletin
And Starting Formulations*

*Creating Custom Effect Finishes With
Bead Brite Additives
In
Gel Coat*



Gel Coat White Solid

Base Add

3% }
6% } CG13 (1-13um) Clear Glass
9% }

Gel Coat Silver

Base	12% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	12% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	16% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	19% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

NOTE: All Glass/Mica Adds
% by Total Weight

Bass Boats

Using – large Flakes called Mylar Metallic
Approx - \$100.00 per Pound

With Mirrors

Use – 50% less Mylar

Add

50% CB100 (1-100um) Mirrors

50% Mylar Metallic / 50% Mirrors